

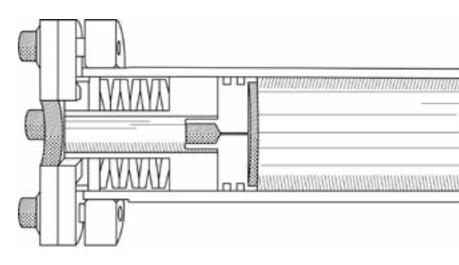
LONGLIFE

Preparative scale column hardware

MADE BY DR. MAISCH

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LONGLIFE MADE BY DR. MAISCH

From one of the biggest **H**igh-**P**erformance **L**iquid **C**hromatography (HPLC) - Column Manufacturers in Europe.

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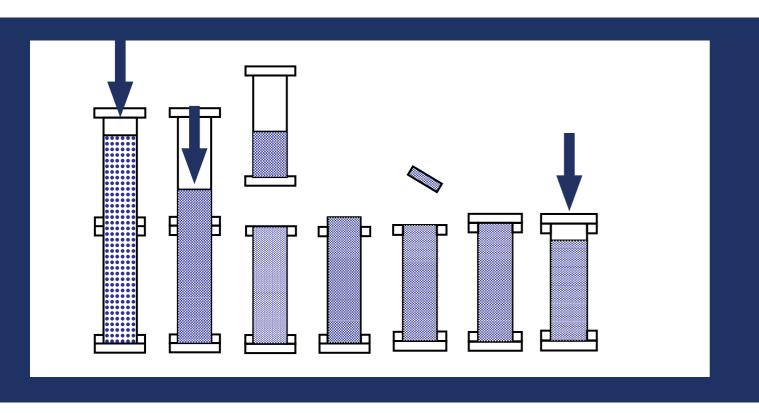
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COLUMN PACKING TECHNOLOGIES

Fixed bed – packing by solvent flow Axial compression – packing with a piston

DAC - **D**ynamic **A**xial **C**ompression

SAC – **S**tatic **A**xial **C**ompression



Dilute through pressure of pressure of pressure release nary phase due production pressure of pressure of pressure of pressure release nary phase due pressure pressure of pressure pressure of pressure pressure of pressure

INTRINSIC PROBLEMS RELATED TO FIXED BED COLUMN PACKING

SAMPLES

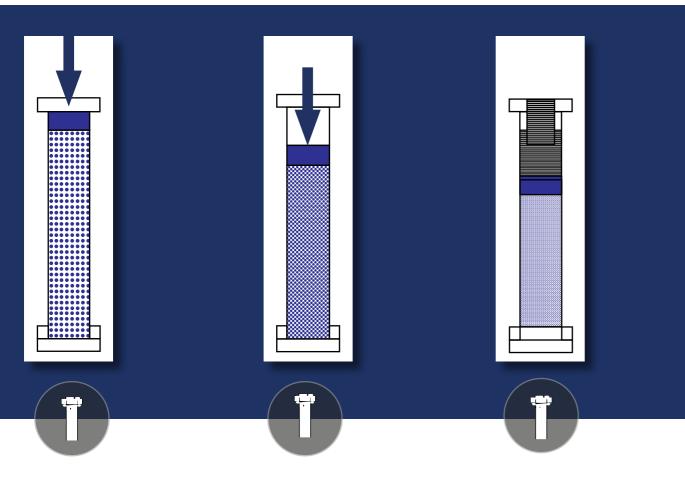
- Need of excess media in packing reservoir
- Further loss of media after release of packing pressure
 - Less loading capacity
 - Lower efficiency
- Possibility of bed disruption upon pressure release
- Non-uniform bed packing density due to pressure drop along the column length under flow pressure packing
- Possibility of formation of voids during use limited lifetime

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AXIAL COMPRESSION - PACKING WITH A PISTON

Axial compression overcomes these problems:

LONGLIFE COLUMN HARDWARE

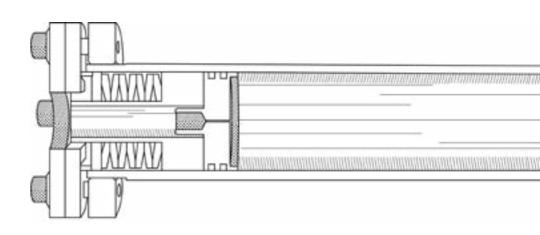


- Patented premium prep hardware
- SAC and DAC version
- Suitable for SFC
- Extremely high performance and lifetime

No need of excess media or loss of media Mechanical pressure by the force on the piston:

 Full pressure to the bed over the complete column length → uniform packing density No release of piston pressure:

- No bed disruption
- Consistent packing density
- No formation of voids
- Increased column lifetime



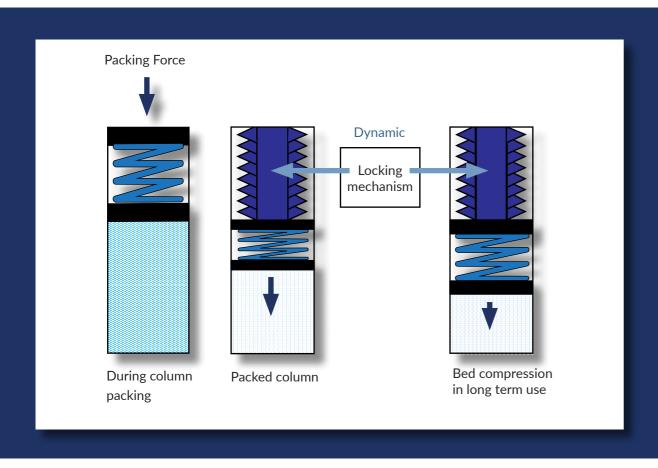
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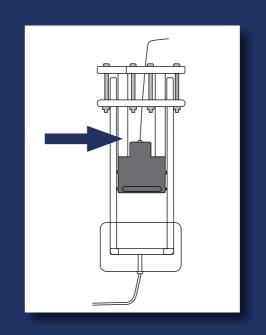
LONGLIFE

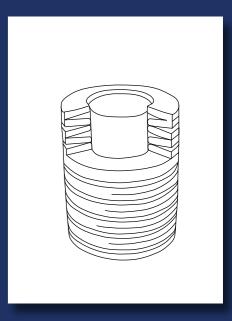
THE LONGLIFE TECHNOLOGY IS BASED ON THE MODCOL SPRING COLUMN PRINCIPLE

THE PATENTED LONGLIFE PRINCIPLE

The bed length of the packed column can be controlled by the use halb-tube column inserts

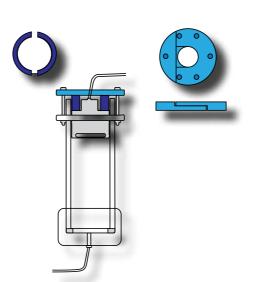






Instead of static spacers, washer spring units can be inserted for dynamic axial compression mechanism

- A column extension (packing reservoir) is used to contain the dilute slurry.
- The packing reservoir is removed after the column has been packed in order to minimise packed column's total hardware length.
- The piston stays in the column.
- The pressure is not released.



Patented special design of column flange endplate that allows to close the column without removing the piston and releasing the packing pressure.

Patent No: DE202018001788
DE202016000500111

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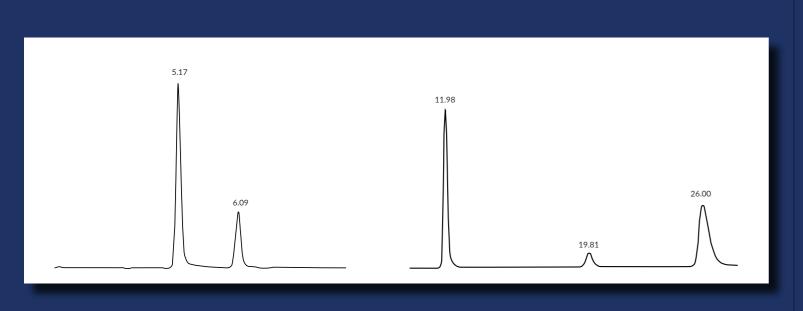
8 COLUMNS MADE BY DR. MAISCH 9 COLUMNS MADE BY DR. MAISCH 9

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CHIRAL REPROSIL MEDIA

OTHER MANUFACTURERS MEDIA

ReproSil Chiral-MIA, 5 μm, 250 mm L x 30 mm ID ReproSil Chiral NR, 8 µm, 260 mm L x 50 mm ID Zorbax SB-AQ, 5 μm, 70 mm L x 30 mm ID Luna C18 (3)
10 μm, prep 250 mm L x 70 mm ID



1.43

ca. 90,000 N/m

ca. 60,000 N/m

ca. 80,000 N/m

ca. 40,000 N/m

TEST CONDITIONS

Mobile Phase: Heptan/IPA 85/15 Flow Rate: 30 ml/min Temperature: Ambient Pressure: 34 bar Detector: UV @ 229 nm Sensitivity: 0.5 mV

Description:

Packing Material: ReproSil Chiral-MIA, 5 μm Length: 250 mm ID: 30 mm Shipping Solvent: Mobile Phase Maximum Pressure: 130 bar Hardware Type: LongLife

Frit: 2 µm

pH Range: 2.0 - 8.0

TEST CONDITIONS

Mobile Phase: Heptan/IPA 85/15 Flow Rate: 60 ml/min Temperature: Ambient Pressure: 12 bar Detector: UV @ 254 nm Sensitivity: 0.6 mV

Description:

Packing Material: ReproSil Chiral-NR, 8 μm Length: 260 mm ID: 50 mm Shipping Solvent: Mobile Phase Maximum Pressure: 250 bar Hardware Type: LongLife Frit: 2 μm pH Range: 2.0 - 8.0

TEST CONDITIONS

Mobile Phase: MeOH/H2O 85/15 Flow Rate: 30 ml/min Temperature: Ambient Pressure: 24 bar Detector: UV @ 254 nm Sensitivity: 59.8 mV

Description:

Packing Material: Zorbax SB-AQ, 5 μm Length: 75 mm ID: 30 mm Shipping Solvent: Mobile Phase Maximum Pressure: 210 bar Hardware Type: LongLife Frit: 2 μm pH Range: 2.0 - 8.0

Peak 1: Uracil Peak 2: Toluene

TEST CONDITIONS

Mobile Phase: MeOH/H2O 85/15 Flow Rate: 120 ml/min Temperature: Ambient Pressure: 10 bar Detector: UV @ 254 nm Sensitivity: 1.8 mV

Description:

Packing Material: Luna 100 C18(3), 10 μ m Length: 250 mm ID: 70 mm Shipping Solvent: Mobile Phase Maximum Pressure: 100 bar Hardware Type: LongLife Frit: 2 μ m pH Range: 2.0 - 8.0

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10 COLUMNS MADE BY DR. MAISCH

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LONGLIFE

3 µm MEDIA FOR ACHIRAL SFC

Reprospher 100 2-EP, 3 µm, 100 mm L x 50 mm ID

Reprospher 100 PEI, 3 µm, 100 mm L x 50 mm ID

HIGH RESOLUTION PREP CHROMATOGRAPHY PREP COLUMN PERFORMANCE WITH 3 μm PARTICLES

UP-SCALE



ca. 90,000 N/m

ca. 110,000 N/m

TEST CONDITIONS

Mobile Phase: MeOH/H2O 85/15 Flow Rate: 60 ml/min Temperature: Ambient Pressure: 85 bar Detector: UV @ 254 nm Sensitivity: 21.1 mV

Description:

Packing Material: Reprosher 100 PEI 3 μm Length: 100 mm ID: 50 mm Shipping Solvent: Mobile Phase Maximum Pressure: 200 bar Hardware Type: LongLife SFC

Frit: 2 µm

pH Range: 2.0 - 8.0

TEST CONDITIONS

Mobile Phase: MeOH/H2O 85/15 Flow Rate: 60 ml/min Temperature: Ambient Pressure: 120 bar Detector: UV @ 254 nm Sensitivity: 58.7 mV

Description:

Packing Material: Reprosher 100 PEI 3 μm Length: 100 mm ID: 50 mm Shipping Solvent: Mobile Phase Maximum Pressure: 200 bar Hardware Type: LongLife SFC Frit: 2 μm pH Range: 2.0 - 8.0

BENEFITS OF LONGLIFE

1 - Uracil 2 - Phenol 3 - N,N-Diethyl-M-Toluamide 4 - Toluene

DR. MAISCH

- Packed by piston
- Flexible bed length
- DAC and SAC mechanism

250 x 4,6 mm

- Packing and repacking service
- Available column ID 25, 30, 40, 50, 70
- Scalability to > 150 mm ID -Using ModCol column / Multipacker

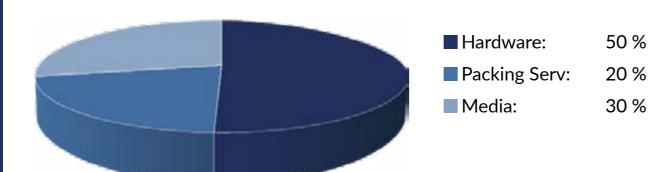
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250 x 50 mm

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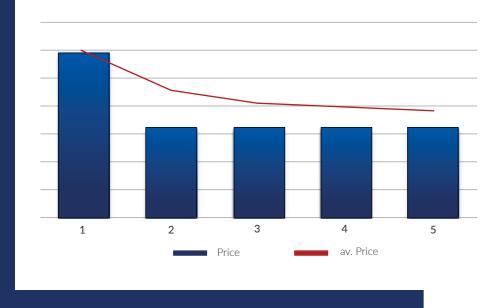
Saving with every column and repacking

Often the column hardware represents a significant part of the column value:



Longlife packed with Reprosil-Pur Basic-C18 10 μm ; 250 x 50 mm

Savings upon multiple repacking of LongLife hardware.



SUMMARY

Performance and stability are extremely high!

Column size is shorter compared to MoDcol.

Technology:

Packing is similar to MoDcol, but the reservoir and the column are separated after the packing.

The piston stays in the column

Can only packed at Dr. Maisch HPLC

70 mm

Option to use MoDcol columns with same packing technology if interested in self-packing or for diameters >

LongLife is available in DAC and SAC mode:

25, 30, 40, 50 and 70 mm ID

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